

Work Order ID 90643

90643

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October-30-12 7:12:15 AM

Item ID: D350-578-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw

Start Date: 9/21/12 Start Qty: 7.00

7

Cust Item ID:

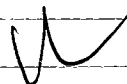
Required Date: 10/19/12 Req'd Qty: 7.00

7

Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-578	F

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

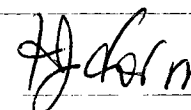

0.00

Photocopy bluefile and create labels per PPP D350-578-011 CHG005



12.10.31

JB

7  12-10-30 

160

0.00

160

Packaging

Packaging

Pick Kit

Memo

0.00



7

12/10/30 JB

170

0.00

170

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00



12.10.31

7

Picklist Print

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Work Order ID: 90643

Parent Item: D350-578-011

Start Date: 9/21/12

Required Date: 10/19/12

Parent Item Name: Bearpaw

Start Qty: 7.00

Required Qty: 7.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
A247A Bolt		Purchased	No			160	Each	539.0000	12	84	✓	JB	SEP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST357		500							
				122416		500			122416				
				ST358		34							
				116704		0							
				121541		34							
				ST359		5							
				112314		0							
				121068		5							
D2182B Rubber Cushion		Manufactured	No			160	f	163.8958	25	17.5	✓	JB	SEP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST412		163.89577							
				63413		1.6							
				66063		41.61817							
				86201		120.6776			86021				
D2274 Radius Block		Manufactured	No			160	Each	284.0000	12	84	✓	JB 12/10/30	SEP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		284							
				86855		6							
				88452		43							
				89280		235			89280				

SMB TX

SMB TX

SMB TX

Picklist Print

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Work Order ID: 90643

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 9/21/12

Required Date: 10/19/12

Start Qty: 7.00

Required Qty: 7.00

D2432
206 (24") Bearpaw

Manufactured No

160 Each 2.0000

14

90646 2x
92180 12x

Location

Loc Qty

Loc Code

ST495

2

68672

0

86337

2

D2438
Clamp

Manufactured No

160 Each 106.0000

42

JB

Location

Loc Qty

Loc Code

FG

4

87532

4

ST456

102

77038

6

83266

46

90861

50

10x 83266
3x 90861

D2529
Washer

Manufactured No

160 Each 456.0000

84

JB

Location

Loc Qty

Loc Code

ST011

456

79485

16

89356

440

89356

MS2104214
Nut

Purchased No

160 Each 6,357.0000

84

JB 12/10/30

Location

Loc Qty

Loc Code

314

830

122452

830

ST300

27

119017

20

121444

7

ST314

5500

123021

3000

123248

900

123355

1600

122452

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Shop Packet Print

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Picklist Print

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Work Order ID: 90643

Parent Item: D350-578-011

Parent Item Name: Bearpaw

Start Date: 9/21/12

Required Date: 10/19/12

Start Qty: 7.00

Required Qty: 7.00

NAS1149D0463J

Washer

Purchased

No

160

Each

6,158.0000

24

168

JB

12/10/30



SMB

74

Location

Loc Qty

Loc Code

298

156

122441

156

ST294

4542

123248

142

123355

4400

123355

ST298

1422

104746

1

116805

0

119073

20

122452

1401

ST299

38

121912

38

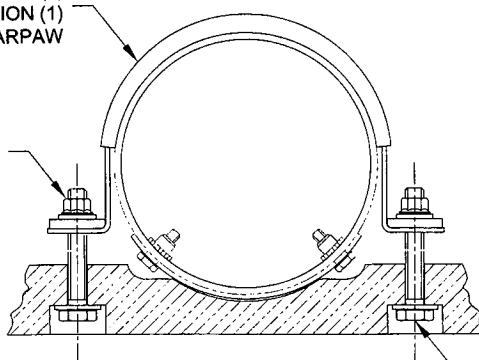
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Shop Packet Print

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D2438 CLAMP (1)
D2182B050 RUBBER CUSHION (1)
3 PL PER BEARPAW

MS21042L4 NUT (1)
AN960JD416 WASHER (1)
D2274 RADIUS BLOCK (1)
D2529 WASHER (1)
AN4-17A BOLT (1)
6 PL PER BEARPAW



ADDITIONAL AN960JD416 WASHERS MAY BE INSTALLED UNDER THE NUTS TO ENSURE 1.5-4 THREADS IN SAFETY ON THE BOLTS. ALTHOUGH NOT GENERALLY NECESSARY, IT IS ALSO ACCEPTABLE TO REPLACE THE AN4 BOLTS PROVIDED WITH LONGER OR SHORTER AN4 BOLTS, IF REQUIRED.

Section A-A
Figure 4 – Clamping Detail

5.0 PARTS LIST

Qty -011	Qty -021	Part Number	Description
1 X		D350-578-011	BEARPAW INSTALLATION
	X	D350-578-021	BEARPAW INSTALLATION
6	6	D2182B050	Rubber Cushion
12	12	D2274	Radius Block
12	12	D2529	Washer
6	6	D2438	Clamp
2		D2432F	Bearpaw
	2	D2672F	Bearpaw
12	12	AN4-17A	Bolt
24	24	AN960JD416	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: F

Date: 08.08.28